Jai Kamal Paints

MANUFACTURERS OF PAINTS & VARNISH

EPIJAY

EPOXY HIGH BUILD PRIMER

DESCRIPTION: 'Epijay' Epoxy HB Primer is a two pack high build epoxy

based primer with outstanding corrosion resistance properties for protection of concrete and metal structures. Excellent chemical resistance of the medium and the rust inhibitive property of the pigment renders superior properties when applied on steel. Recommended for application in areas where higher thickness is required for achieving optimum performance and is largely employed in chemical environment and corrosive atmosphere. It affords excellent chemical resistance, abrasion resistance, flexibility and weatherability. Compatible to overcoat with epoxy, Chlorub and polyurethane

finish.

TYPE: Two Pack

COMPOSITION: Epoxy resin base pigmented with zinc phosphate.

COLOUR : Grey / Red Oxide

MIXING RATIO : Base: Adduct; 1:1 by volume

MATURATION PERIOD: 30 minutes

POT LIFE : 6-8 hrs.

APPLICATION : Brush; Roller; Airless Spray or Conventional Spray

THEORETICAL : 7 - 10 Sqmt. ltr.

COVERAGE

RECOMMENDED DFT: 50 - 75 Microns

DRYING TIME : Touch Dry 1 – 2 hrs.

OVERCOATING: Minimum: overnight

INTERVAL Maximum : 5 days



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CURING TIME 6 - 7 days :

APPLICATION

Above 22 °C **FLASH POINT**

THINNER 'Epijay' Epoxy Thinner

FINISH Semi Matt / Low Sheen

TEMPERATURE Continuous – 93 °C RESISTANCE Intermittent – 120 °C

STORAGE Upto 12 months. Material to be kept in original sealed container

in dry place under normal temperature condition.

OVERCOAT Compatible with Epoxy, Chlorub & Polyurethane paint.

NOTE ON SURFACE Degrease and blast clean to a minimum of SA 2½ grade. If

PREPARATION blasting is not permissible make use of mechanical cleaning

with tools along with manual chipping and wire brushing.

The surface should be clean and dry for application.

METHOD OF Base to be thoroughly mixed. Then 2 parts of base and 1 part

of adduct to be mixed thoroughly for consistency. Allow the

mixture to mature for 30 minutes and stir well before

application.

AREA OF In structural steel, exterior of tanks, pipelines etc. of **APPLICATION**

industrial and chemical plant, oil refineries, petrochemicals,

power generation plants, mining facilities and bulk handling

equipments.

(THE INFORMATION IN THIS LEAFLET IS GIVEN IN GOOD FAITH, BUT WITHOUT WARRANTY)